

### **CLAIMS**

1. - 13 (canceled)

14. (New) A blank for forming an ophthalmic lens, including a lens assembly, said lens assembly having a front optical lens and said front optical lens having a button section, a concentric stem integrally formed on and extending rearwardly from the button section, said concentric stem having a height similar to the height of the button section, a magnetic ring, said magnetic ring having an approximate height as said concentric stem and provided for snugly seating onto said concentric stem so that the stem and magnetic ring have approximately the same height when fixed together, a cap, said cap having a body with bore formed therein, said concentric stem and fixed ring provided for tightly fitting within said cap bore when the cap and front optical lens are secured together, wherein said cap covers the magnetic ring and the concentric stem of the lens assembly when secured together, said cap and button section have sufficient height and of a material thickness capable of having a series of threads formed thereon, whereby the button of the front optical lens assembly and the surface of the end of the cap may be machined to the desired optical curvature to achieve the required dioptric power after assembly.